

ALUMILINE -Installation Instructions

ATTENTION: If you have additional Questions after reviewal of this manual please contact your local ASI representative or an ASI professional at our headquarters (952)448-5300

ASI MANUFACTURES DECORATIVE ACOUSTICAL PANELS AND PRODUCTS THAT MUST BE HANDLED WITH CARE. PRODUCTS SHOULD ONLY BE INSTALLED BY EXPERIENCED INSTALLERS.

RECEIVING

Prior to unloading a crate from the delivery truck, check it for any obvious shipping damage. If no evidence of damage is present on the crate, offload it onto a dry/controlled area and inspect it for dents, breakage, or any lesser-noticeable crate damage that may affect enclosed panels or trim. If damage has been identified on the crate itself, record it/photograph it, and open the crate to inspect for concealed damage. If damage from the crate was transferred onto the panels or trim, document/photograph the issues.

The Bill of Lading (BOL) must be signed as “Damaged” if any type of claim is required. Failure to do so will disqualify the project for any type of claim, and the provided product will be considered accepted as delivered. Furthermore, do not simply estimate the number of damaged goods; receiving parties are responsible for verifying the actual count of damaged product(s) and noting the information on the BOL after checking for exact quantities. After signing the BOL as “Damaged”, please accept the delivery and contact ASI immediately regarding the occurrence. Be prepared to provide a detailed description of the issue(s), an accurate count of what was affected, information regarding identifiers (panel tags or numbers, etc.), and photographic documentation. *Do not install damaged product.* Instead, get in touch with ASI as soon as possible so that we may address the issue and provide a working plan for potential solutions and replacements.

If any panel or trim pieces appear to have manufacturing defects, *do not install.* ASI’s only obligation is replacing materials proved to be defective and that are returned for credit within the terms and conditions of the sale. Damaged material must remain crated and in customer’s possession until a decision on the claim is reached. At that time, the carrier responsible for the delivery will pick up the damaged product at the delivery site. Do not dispose of damaged product unless otherwise expressly instructed to do so by an ASI representative. In the event this occurs, documented acknowledgment will be required from all parties involved.

If no damage is observed, verify that all materials ordered for the job have been received and are in the proper style(s) and correct quantities.

WARRANTY NOTICE

The above recommended installation instructions are reliable for most installations, but are not meant to imply any warranty or guarantee for which ASI assumes responsibility. This warranty notice does not supersede ASI’s Standard 1 Year Warranty.

The installer must undertake testing and verification as to specific applications to determine suitability for them prior to installation. The manufacturer’s only obligation is to replace any material proven to be defective, rather than the installation or removal of the same, for a period of one year from the date of shipment. Faulty installation shall be corrected by the installing contractor. Beyond the purchase price of the materials supplied, the manufacturer assumes no liability for damages of any kind and the user accepts the product “as is” without warranties expressed or implied. The suitability of the product for an intended use shall be solely up to the user.

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Products sold by ASI are warranted to be free of defects in workmanship for a period of one year from the date of shipment, based on the following conditions:

Products with obvious flaws must be reported to ASI within 30 days of shipment to the customer. Wood products must be acclimated to site conditions prior to installations per our acclimation instructions. After installation, the space must be maintained within a relative humidity range of 25%-55%. Temperature range should be maintained within a range of 55-80 degrees Fahrenheit. The area must be enclosed; doors and windows installed, and the HVAC systems must be functioning properly and in continuous operation. Any maintenance or cleaning of our products must be done in accordance with the instructions found on our website.

ASI warranties are subject to typical conditions. Unusual conditions include any type of accident or any form of abuse, adhesives or tape, standing water, excessive or moderate humidity, excessive or moderate temperatures, vibrations, or exposure to chemicals or fumes. All products should be maintained to avoid dirt or dust buildup, which could provide a medium for microbial growth. The growth of mold or mildew is not covered by this warranty nor is it the responsibility of ASI.

Our wood products will have natural variations, due to the characteristics of the wood or veneers. This warranty does not cover variations in texture, color, or grain. Appearances and colorings of wood products, stains and finishes can vary over time and as site conditions change and are therefore excluded from the warranty.

All products must be installed in accordance with written ASI installation instructions and/or approved shop drawings. Any lighting, ventilation, or other mounting parts must be suspended independently and supported securely by the substructure.

ASI shall have no responsibility for defective processing or alteration to the products by others after shipment. This warranty is limited to materials defects only. ASI reserves the right to repair or replace at our discretion.

The warranty does not cover removal or reinstallation or labor to do so of any kind.

MOUNTING AND NRC

Most conventional woodworking techniques are acceptable for working with ASI panels. Special mounting techniques are required to install perforated acoustical panels including perforated Fusion, Microperf and Audition planks. In all of these cases the space behind the panel, including the insulation or acoustically absorptive materials, work in conjunction with the panel to provide the noise reduction performance anticipated. The architect's details and/or shop drawings must be followed to achieve the look and NRC specified.

INSTALLATION

Good wood working tools are needed to install planks. Care needs to be taken when cutting and fitting around windows, light switches and other penetrations. To achieve this, the following tools are recommended:

- Table Saw
- Miter Saw
- Jig Saw
- Hole Saw
- Standard Details pamphlet

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Blades and bits need to be sharpened, fine-tooth carbide. Jigsaw blades a medium tooth.

The panels need to be cut face up, when cutting on the table saw and miter box. When cutting with a jig saw care should be taken. All panels need to be handled as fine furniture would be. Padded material should be used to avoid scratching or marring the face of the panels.

Penetrations in product (i.e. sprinklers, lighting, light switches, and outlets) should be cut with a jig saw using a sharp blade and bit or a sharp hole saw (see sheets 8-13 of the standard details). Test cuts should be made on scrap planks to determine the proper tool speeds for cutting.

ASI recommends painting the walls or ceilings black at the perimeter to help conceal the expansion joints at the edges of the wall or ceiling system.

LINEAR ALUMILINE CEILING INSTALLATION

Plan the plank layout using the centerline of the ceiling such that the cut planks or reveals will be equal in width on both sides. Lay out the T-grid so that T-grid mains run perpendicular to the planks and parallel to the cross-tees.

Linear Alumiline planks are designed to be installed on 15/16" heavy duty T-grid. T-grid mains and cross tees shall conform to heavy duty classification ASTM C635. Install main tees 24" O.C. and not more than 4" from each parallel wall with #12 pre-straightened galvanized steel wire not more than 4' O.C., wrapped tightly at least three full turns. Cross tees shall be installed 2' or 4'O.C. Always refer to the T-grid manufacturer's installation instructions. Hanger wire and cross tees are to be installed according to local codes and seismic requirements. If grid system is existing, use a variable placement of cross tees 4" from each parallel wall to form a 2' module. Install extra hanger wires at lights or as required to support the Alumiline ceiling system (see sheets 8-12 of the standard details). Check with the grid system manufacturer for proper O.C. hanger spacing, if in doubt.

Starter planks must be placed at room center either centered on the reveal between the planks or on the center of plank face (see sheet 2 of the standard details). Cut and install two 4" pieces of Alumiline MDF Blocking provided near each end of the starter plank. Snap linear T-grid clips provided onto T-grid (24" O.C. max) with thumb and slide into kerf on plank edge to secure planks to T-grid. Once secured, bend the ears on the clip to increase the tension holding the clip to the T-grid. Starter plank is to then be back screwed through the T-grid Mains. max into Alumiline MDF Blocking. Confirm that the starter plank is properly aligned before proceeding. If direct attaching clips to T-grid, use a tin snips to cut the ears off of the clips so the clip may be screwed directly to T-grid. Do not overtighten screws.

Install the remaining planks by seating the grooved edge of the planks onto the installed clips holding up the starter plank, and clipping the next row of linear T-grid clips onto T-grid (24" O.C. max) to secure opposite edge of plank. Splice all joints directly under main tee, this will help with end alignment and avoid joint sag – maximum of 4" cantilever. Install black Linear Alumiline Spring Steel Alignment Spline at end joints to keep panels level and flush. Continually check and adjust for panel module gain or loss while installing. For jobs requiring filler strip, panels should not cantilever more than 8" past the last clip attachment at the perimeter.

Once two full rows are installed, start the black felt filler strip in the reveal between planks. Hold the roll of filler strip at the started end of the row. Pull the end of the filler strip with a needle nose pliers down the length of the row. Trim the filler strip with a utility knife or razor blade. The filler strip will conceal the grid, clips and acoustical backer or plenum.

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The last plank will need to be face screwed to the T-grid using Alumiline MDF Blocking (see sheet 5 of the standard details). It is recommended to back screw through the grid into the MDF blocking every third or fourth row, especially on sloped or pitched installations. Back-screwing the planks will ensure planks do not shift after installation. For areas that require access above the ceiling, Linear Access Clips may be used (these must be requested by the installer). Alternatively, an access panel may be built using standard clips and Alumiline planks (see sheet 13 of the standard details for instructions).

LINEAR ALUMILINE WALL INSTALLATION

Check the area to be covered for square. If an out-of-square wall is to be installed, it is best to start from a level or plumb line in the center of the wall so the end panels can be trimmed to fit. Make all trim cuts in areas where least noticeable.

Linear planks are designed to be installed on plywood, gypsum board, or furring of sufficient thickness to support the product. Furring may be installed horizontally or vertically, perpendicular to the planks (see sheets 16 & 20 of the standard details). ASI recommends furring spaced 16" or 24" max on center.

Starter planks must be placed at room center either centered on the reveal between the planks or on the center of plank face (see sheet 20 of the standard details). Starter plank is to be fastened to furring or framing using Linear Direct Attach clip provided. Screw clips into gypsum 24" O.C. maximum and within 1-1/2" from the top and bottom into the framing members. Use #6 screws in a length that will have a minimum of 1" depth into the framing members. Clips allow for automatic spacing between panels. Leave a minimum of 1/4" clearance at the perimeter of the wall system to allow for expansion and contraction. Once starter plank is secured to furring or framing, confirm that it is plumb and true before proceeding.

Install the remaining planks by seating the grooved edge of the planks onto the previously installed clips and fastening the next row of clips to furring or framing (24" O.C. max) to secure opposite edge of plank. Splice all joints O.C. of furring. Install black Linear Alumiline Spring Steel Alignment Spline at end joints to keep panels level and flush. Continually check and adjust for panel module gain or loss while installing. Panels should not cantilever more than 8" past the last clip attachment at the perimeter.

Once two full rows are installed, start the black felt filler strip in the reveal between planks. Hold the roll of filler strip at the started end of the row. Pull the end of the filler strip with a needle nose pliers down the length of the row. Trim the filler strip with a utility knife or razor blade. The filler strip will conceal the furring, clips and acoustical backer.

ACOUSTICAL BACKER INSTALLATION

The following tools are recommended:

- Insul-knife
- BAC Blade
- Utility knife
- Utility knife blades
- Sharp Sheers
- Drywall square

For ceiling installation, grid should be laid out in a 2x4 pattern. Acoustical backer is precut to fit within this pattern. At the perimeter, a sharp utility knife shears can be used. On large jobs an Insul- knife, or BAC cutting blade for a table saw will increase speed.

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For wall installation, furring should be laid out 16" or 24" on center. The thickness of the acoustical backer (1" or 2") must not exceed the thickness of the furring. Furring strips are to be installed perpendicular to the plank direction (see sheets 16 & 20 of the standard details). Once the furring is installed, secure the acoustical backer between the furring strips, to the substrate behind the furring strips.